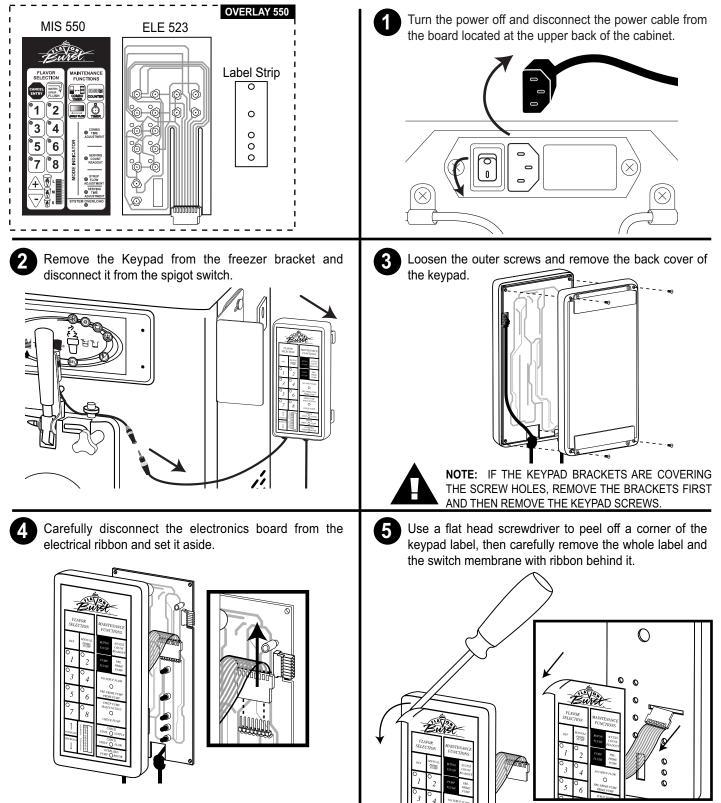
## **Flavor Burst**<sup>®</sup> **Overlay 550** Assembly and Installation

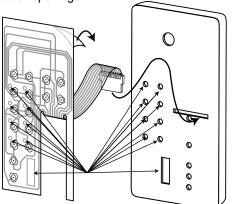
Follow these instructions to remove the old Keypad label and install the Overlay 550 Keypad label assembly. For more information, contact your local distributor.



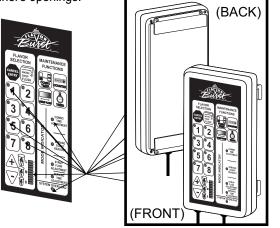
Overlay 550 - continued

6

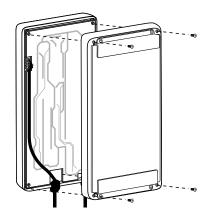
Remove the protective tape from the back of the ELE 523 switch membrane. Insert the ribbon into the slot on the keypad and affix the switch membrane to the keypad face. First ensure the rectangular opening on the switch membrane lines up with the opening on the keypad and then line up the 8 circles with the keypad's circular openings.



8 Remove the protective tape from the back of the new overlay keypad label and affix it to the face of the keypad face on top of the switch membrane. Ensure the transparent windows of the label line up with the keypad panel's openings.

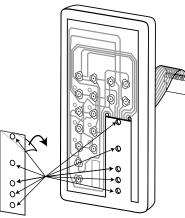


Line up the screw holes of the front cover, the electronics board and the back cover and secure them together with the screws. If the keypad brackets were removed, install them to the back of the keypad.



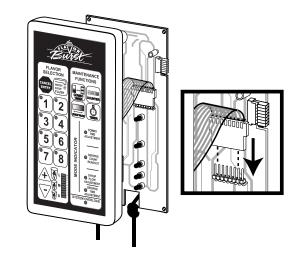


Remove the protective tape from the back of the small label strip and affix it to the exposed section of the keypad face under the ribbon slot. Ensure the circles on the label strip line up with the keypad panel's circular openings.





Carefully connect the electrical ribbon to the plug on the electronics board.





Return the keypad to the freezer bracket and connect it to the spigot switch.

